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Category	Lathes - Shaft Type, Manual	
Manufacturer	Cincinnati	
Model	18" Tray Top with Gap	
Serial Number	2W4U5E-13	
Year	1960s	
Distance Between Centers	108.00 / 120.00 in	2743.00 / 3045.00 mm
Swing Over Bed	20.00 in	508.00 mm
Swing In Gap	28.00 in	711.20 mm
Swing Over Cross Slide	12.50 in	317.50 mm
X – Cross Slide Travel	12.00 in	304.80 mm
Z – Carriage Travel	108.00 in	2743.20 mm
Chuck Diameter	10.00, 12.00 in	254.00, 304.80 mm
Chuck Type	Three jaw and four jaw independent	
Turret	Four station manual	
Spindle Bore	1.75 in	44.45 mm
Spindle Power	5.00 hp	3.73 kW
Spindle Speed	25 – 980 RPM	
Spindle Nose	L-1	
Tailstock Quill Diameter	2.25 in	57.15 mm
Tailstock Quill Travel	5.00 in	127.00 mm
Thread Range	1-1/2 - 92 TPI (48 Selections)	
Feed rate	0.321" to 0.0019"	
Ways	Flame Hardened and Ground	
Way Covers	None	
Chip Conveyor	None	
Coolant	Yes	
Power	3 Phase, 50 – 60 Hz, 200 – 500 Volt, Existing	
Additional	Steady rest, full length hydraulic, Scanamatic tracer	
Machine Length	170.00 in	4318.00 mm
Machine Width	36.00 in	914.40 mm
Machine Height	60.00 in	1524.00 mm
Weight	8000.00 lbs	17600.00 kg
Condition	Excellent, Tool room use only	