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Category	Mills - Jig	
Manufacturer	DeVlieg	
Model	5H-96	
Serial	8567	
Year	1960's	
Control	HBM8400 (Retrofitted to full CNC)	
Vertical Spindle Travel	60.00 in	1524.00 mm
Horizontal Spindle Travel	24.00 in	609.60 mm
Longitudinal Table Travel	96.00 in	2348.40 mm
Table Retraction	24.00 in	609.60 mm
Table Width	50.00 in	1270.00 mm
Table Length	96.00 in	2438.40 mm
Spindle Diameter	5.00 in	127.00 mm
Spindle Power	15.00 hp	11.25 kW
Way Covers	Yes	
Spindle Taper	#50	
Spindle Speed	10 – 1000 RPM	
Spindle Feeds	0.003 - 0.036 IPR	
Milling Feeds	0.50 – 36.00 IPM	
Power	3 Phase / 60 Hz / 220 Volt, existing	
Machine Length	252.00 in	6400.80 mm
Machine Width	159.00 in	4038.60 mm
Machine Height	139.00 in	3530.60 mm

Machine Weight

66600.00 lbs

30273.00 kg

Condition

Excellent, tool room use only