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Category	Mills - Jig	
Manufacturer	DeVlieg	
Model	65RK120	
Control	GE Fanuc 16MB Full CNC	
Serial	9470	
Year	1972 rebuilt in 2007	
Spindle Taper	#50 NMTB	
Spindle Diameter	6.00 in	152.40 mm
Spindle Power	50.00 hp	37.28 kW
Spindle Speed	10 – 1000 RPM	
Table Width	50.00 in	1270.00 mm
Table Length	120.00 in	3048.00 mm
X – Table Travel	120.00 in	3048.00 mm
X – Table Feed	0 – 200 IPM	
Y – Head Vertical Travel	80.00 in	2032.00 mm
Y – Head Vertical Feed	0 – 200 IPM	
Z – Spindle Out	36.00 in	914.40 mm
Z – Spindle Feed	0 – 150 IPM	
W – Saddle Travel	48.00 in	1219.20 mm
W – Saddle Feed	0 – 150 IPM	
Additional	Power draw rod, auxiliary 60" x 96" (1524 x 2438 mm) Giddings & Lewis Air Lift rotary table, telescoping steel way covers on X axis	
Machine Length	300.00 in	7620.00 mm
Machine Width	192.00 in	4876.80 mm
Machine Weight	76000.00 lbs	34473.02 kg
Condition	Excellent	