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Category	Mills – Vertical Boring, C – Axis and Milling Spindle	
Manufacturer	Dorries Scharmann	
Model	Contumat 2	
Serial Number	SCH256-51097	
Year	1990	
Control	New Siemens, Num, Fagor, or Fanuc CNC	
Table Diameter	78.74 in	2000 mm
Swing	94.48 in	2399.79 mm
Height Under Rail	72.00 in	1828.8 mm
Table Speed Minimum / Maximum	Infinitely Variable	
Motor Power	110.00 HP, 83.00 kW	
Chuck Type	Face Plate with T-Slots	
Number Of Jaws	4	
Jaw System	Independent	
Jaw Type	Bolt-On	
Hard Jaws	Yes	
Ram Type	Ram	
Ram Size	9.50 in	241.3 mm
Z – Vertical Slide Travel	59.00 in	1498.6 mm
Location	Rail Mounted	
Tool Changer / Number Of Tools	Yes - 12 Position Disc Type	
Milling Spindle	Yes	
Milling Spindle Taper	#50	

C - Axis	360,000 Position - Full Contouring
Rail Positioning	By CNC
Chip Conveyor	Yes - Kabelschlepp Foerderer
Ways	Hardened
Way Covers	Metal Telescopic - Rail Only
Power	Existing
Additional	Hydraulic Table Clamps
Condition	Excellent - Rebuilt
Warranty	Manufacturers warranty on cnc, one year on replaced parts

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