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Category	Mills – Vertical Boring	
Manufacturer	Giddings & Lewis	
Model	42" VTL	
Serial Number	511-115-87	
Year	1989 / 1990	
Table Diameter	42.00 in	1066.80 mm
Swing	57.00 in	1447.80 mm
Height Under Rail	35.00 in	889.00 mm
Table Speed	4.5 - 400 RPM Infinitely Variable	
Motor Power	40.00 HP	30.00 kW
Jaw System	Combination Independent and Universal	
Number of Jaws	4	
X – Horizontal Saddle Travel	58.00 in	1473.20 mm
Rapid Travel Speed	250.00 in/min	6350.00 mm/min
Head 1 Type	Ram type	
Rail Positioning	Fixed	
Z – Vertical Slide Travel	38.00 in	965.20 mm
Coolant	Flood Coolant System	
Chip Conveyor	Yes	
Tool Changer / Number Of Tools	4 Station or 45 Station Standalone Matrix	
Power	Existing	
Additional	Pallet changer, dual Bickford flow thru on stationary base Optional: Height under rail can be increased, Numeriprobe gauging system, tool tip probe, feed rates: variable .01 - 100 inches/min (.25 - 2540 mm/min)	

Condition

Excellent - Aircraft Work Only

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