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Category	Mills – Horizontal Boring, Floor Type	
Manufacturer	Giddings & Lewis	
Model	615QF	
Year	1970s	
Control	Tracer Control System or full CNC	
Spindle Diameter	6.00 in	152.40 mm
X – Horizontal Column Travel	144.00 in	3657.60 mm
Y – Vertical Headstock Travel	96.00 in	2438.40 mm
Z – Spindle Travel	36.00 in	914.40 mm
W – Ram Travel (Alternate Column Cross Travel)	15 in	380 mm
Spindle Taper	Fisher Ad-6411-10 and Ad-6411-7 (easily changed to cat 50)	
Spindle Power	50.00 HP	37.50 kW
Spindle Speed	8.5 - 1500 RPM Infinitely Variable	
Ways	Hardened Ways on Column and Runway, roller packs on ways	
Power	3 PH / 60Hz / 480V Existing	
Additional	Hardened anti-backlash preloaded ball screws and nuts	
Condition	Excellent – Maintenance room use only	

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