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Category	Mills – Vertical Boring	
Manufacturer	Giddings & Lewis	
Model	Series 75	
Serial Number	514-003-71	
Year	1971, New Retrofit	
Table Diameter	84.00 in	2133.6 mm
Swing	92.00 in	2336.8 mm
Height Under Rail-Rated	84.00 in	2134 mm
Height Under Rail-Maximum	92.00 in	2337 mm
Table Speed	2 - 200 RPM Infinitely Variable	
Motor Power	75.00 HP	56.25 kW
Chuck Type	Plain Table	
Head 1 Type	Ram - Non Swiveling	
Location	Right Hand Rail	
Head 2 Type	Ram - Non Swiveling	
Location	Left Hand Rail	
Head 3 Type	Optional Sidehead	
Z – Vertical Slide Travel	62.00 in	1574.80 mm
Z2 – Vertical Slide Travel	62.00 in	1574.80 mm
Ways	Hardened Replaceable Ways on Rail	
Way Covers	Hennig Way Covers	
Coolant	Flood Coolant	

Optional with 60 Taper Tooling

Tool Changer / Number Of Tools

Power	3 PH / 60 Hz / 230-480 V existing

Additional Hardened rams, ram tooling 60 taper or straight shank, power clamping on rail, new Fanuc digital ac servo motors, servo drives, and Siemens spindle drive, automatic pressure lubrication system, 2 -table speed ranges, height under rail rated at 84", optional sidehead

Condition	Excellent, Rebuilt	
Weight	110000 lbs	50000 kg
Machine Height	216.00 in	5486.40 mm
Machine Width	240.00 in	6096.00 mm
Machine Length	300.00 in	7620.00 mm

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