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|                                |                                   |  |            |
|--------------------------------|-----------------------------------|--|------------|
| Category                       | Mills – Vertical Boring           |  |            |
| Manufacturer                   | Gray                              |  |            |
| Model                          | Series 60                         |  |            |
| Serial Number                  | 9759                              |  |            |
| Year                           | 1970                              |  |            |
| Table Diameter                 | 84.00 in                          |  | 2133.60 mm |
| Swing                          | 96.00 in                          |  | 2438.40 mm |
| Height Under Rail              | 92.00 in                          |  | 2336.80 mm |
| Table Speed                    | 1.0 - 194 RPM Infinitely Variable |  |            |
| Motor Power                    | 75.00 HP                          |  | 56.25 kW   |
| Chuck Type                     | Faceplate                         |  |            |
| Jaw System                     | 10" Faceplate Jaws                |  |            |
| Number of Jaws                 | 4                                 |  |            |
| Head 1 Type                    | Swivel Ram                        |  |            |
| Location                       | Right Hand Rail                   |  |            |
| Head 2 Type                    | 4 Position Power Index            |  |            |
| Location                       | Right Hand Side Head              |  |            |
| W – Vertical Saddle Travel     | 80.00 in                          |  | 2032.00 mm |
| U – Horizontal Slide Travel    | 32.00 in                          |  | 812.80 mm  |
| Z – Vertical Slide Travel      | 50.00 in                          |  | 1270.00 mm |
| Coolant                        | Flood Coolant System              |  |            |
| Tool Changer / Number Of Tools | None - Optional                   |  |            |
| Power                          | 3 PH / 60 Hz / 440V existing      |  |            |

|            |  |             |
|------------|--|-------------|
| Additional | All ways reground, new ball screws, new servo motors and drives, new spindle drive |             |
| Weight     | 86000 lbs  | 39008.91 kg |
| Condition  | Excellent - Rebuilt  |             |

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