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Category	Grinders – Broach Cutter	
Manufacturer	Huffman	
Model	HS-134	
Serial Number	HB061592-556	
Control	GE Fanuc 15MA	
Maximum Broach Overall Length	96.00 in	2438.40 mm
Maximum Broach Cutting Length	72.00 in	1828.80 mm
Maximum Circular Broach Diameter	8.00 in	203.20 mm
Z Wheelhead Vertical Axis	18.00 in	457.20 mm
Y Wheelhead Cross Axis	18.00 in	457.20 mm
C Wheelhead Radial Rotation	Manual Controlled with Digital Readout: +/- 30 Degrees from Horizontal	
B Wheelhead Axial Rotation	Manual Controlled with Digital Readout: +90 Degrees CCW from Horizontal	
X Workpiece Longitudinal Traverse	85.00 in	2159.00 mm
A Workhead (workpiece) Angular Axis	360 Degrees Rollover	
W Tailstock (workpiece) Rotary Axis	360 Degrees Rollover	
Grinding Wheel Spindle Type	Setco Spindle 4303BY.9	
Grinding Wheel Maximum	8.00 in	203.20 mm
Grinding Wheel Spindle Speed	4500 - 18000 RPM Infinitely Variable	
Grinding Spindle Power	7.50 HP	5.59 kW
Ways	Linear Roller Pack	
Way Covers	Bellows Neoprene	
Coolant	220 Gallon Capacity, 80 PSI, 20 GPM, Hydroflow Coolant System with Koolant Koolers Chiller	
Power	Existing	

Additional

Grinds circular, flat and multi-surface angular broaches, swing: 25.5 inches (648 mm), Renishaw probe, Heidenhain digital readouts, programmable tailstock with fine adjustment, two workpiece support rests, Smog Hog mist collector, Volkman variable frequency AC motor drives

Machine Length

240.00 in

6096.00 mm

Machine Width

136.00 in

3454.40 mm

Machine Height

147.00 in

3733.80 mm

Weight

32000.00 lbs

14514.94 kg

Condition

Good