

This machine and many others can

Category	Mills – Horizontal Boring, Table Type		
Manufacturer	Lucas CNC Table Type Horizontal Boring Mill		
Model	642B120		
Serial Number	42B4426		
Year	1971 / New Retrofit		
Control	New CNC		
Spindle Diameter	6.00 in		152.40 mm
X – Horizontal Table Travel	108.00 in		2743.20 mm
Y – Vertical Headstock Travel	120.00 in		3048.00 mm
Z – Spindle Travel	36.00 in		914.40 mm
W – Saddle Travel	156.00 in		3962.40 mm
Table Width	60.00 in		1524.00 mm
Table Length	120.00 in		3048.00 mm
Spindle Taper	No. 50		
Spindle Power	40.00 HP		30.00 kW
Spindle Speed	0 - 1200 RPM Infinitely Variable		
Spindle Drawbar	Power Drawbar with Tool Ejector		
Ways	Hardened		
Power	Existing		
Additional	Feed range .005 - .100 ipm (.127 - 2.54 mm/min)		
Condition	Good		

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