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Category	Lathes - Shaft Type	
Manufacturer	Springfield	
Model	Flat Bed	
Serial Number	66033	
Swing Over Bed	25 in	648 mm
Swing Over Cross Slide	14.75 in	375 mm
Distance Between Centers	124.00 in	3149.6 mm
X – Cross Slide Travel	16.00 in	406.4 mm
Z – Carriage Travel	117.00 in	2971.8 mm
Chuck Diameter	23.62 in	599.95 mm
Chuck Type	4-Jaw Manual Independent with Integral Jaws, Cast Iron	
Spindle Bore	3.25 in	82.55 mm
Spindle Power	40.00 HP	29.83 kW
Spindle Speed	9 - 1350 RPM 36 Steps	
Spindle Nose	L-Taper	
Thread Range	1 - 60 in 66 Steps	
Tailstock Quill Diameter	5.00 in	127 mm
Tailstock Quill Travel	14 in	355.6 mm
Ways	Hardened Replaceable	
Power	Existing	
Additional	Rapid travels on carriage, taper attachment, swing over bed can optionally be raised to 40 inches (1016 mm), swing over cross slide can optionally be raised to 29.25 inches (743 mm)	
Machine Length	233.00 in	5918.2 mm

Machine Width	70.00 in	1778 mm
Machine Height	60.00 in	1524 mm

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