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Category	Grinders – Cylindrical, Angle Head	
Manufacturer	Toyoda	
Model	G32N (Machine #RC1667)	
Serial Number	LG-5230-2	
Year	1990 - 1991	
Control	G32N CNC	
Wheel OD	20.00 in	508.00 mm
Wheel ID	8.00 in	203.20 mm
Wheel Width Maximum	3.00 in	76.20 mm
Wheel Head Angle	Fixed Angle - 30 Degrees From Workhead Rotational Axis	
Distance Between Centers	42.00 in	1066.80 mm
Swing Over Table	12.60 in	320.04 mm
Maximum Workpiece Weight	330.00 lbs	149.69 kg
Maximum Grinding Diameter	12.00 in	304.80 mm
Wheel Spindle Power	7.50 HP	5.59 kW
Wheel Spindle Speed	8850.00 ft/min	2697.48 m/min
Wheel Dresser	Diamond Single-Point	
Work Head Spindle Taper	4 MT	
Work Head Spindle Speed	16 – 500 RPM Infinitely Variable	
Foot Stock Quill Taper	4 MT	
Coolant	Yes, 40 Gallon	
Filtration System	Filtermist Extraction	
Power	Existing	
Additional	Measuring probe, part gauging, shoulder/length gauging, universal table	
Machine Length	160.00 in	4064.00 mm
Machine Width	66.00 in	1676.40 mm
Machine Height	79.00 in	2006.60 mm
Condition	Good	