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Category Grinders – Cylindrical, Angle Head

Manufacturer Toyoda

Model G32N (Machine #RC1997)

Serial Number LG-5307-2

Year 1990

Control GC32 CNC

Wheel OD 20.00 in 508.00 mm

Wheel ID 8.00 in 203.20 mm

Wheel Width Maximum 3.00 in 76.20 mm

Distance Between Centers 40.00 in 1016.00 mm

Swing Over Table 12.60 in 320.04 mm

Maximum Workpiece Weight 330.00 lbs 149.69 kg

Maximum Grinding Diameter 12.00 in 304.80 mm

Wheel Spindle Power 7.50 HP 5.59 kW

Wheel Spindle Speed 6560.00 ft/min 1999.49 m/min

Wheel Dresser Diamond Single-Point

Wheel Head Angle Fixed Angle - 30 Degrees From Workhead Rotational Axis

Work Head Spindle Taper 4 MT

Work Head Spindle Speed 16 – 500 RPM Infinitely Variable

Foot Stock Quill Taper 4 MT

Coolant Yes, 40 Gallon

Filtration System Filtermist Extraction

Power Existing

Additional Measuring probe, part gauging, shoulder/length gauging, universal table

Machine Length 160.00 in 4064.00 mm

Machine Width 66.00 in 1676.40 mm

Machine Height 79.00 in 2006.60 mm

Condition Very Good