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Category	Mills – Horizontal Boring, Table Type	
Manufacturer	Union	
Model	BFK 150 NC	
Year	1973 / New Retrofit	
Control	New CNC	
Spindle Diameter	6.00 in	152.40 mm
X – Horizontal Table Travel	70.00 in	1778.00 mm
Y – Vertical Headstock Travel	72.00 in	1828.80 mm
Z – Spindle Travel	36.00 in	914.40 mm
W – Saddle Travel	50.00 in	1270.00 mm
B – Table Rotation	Power Rotary 360,000 Position Indexing Only	
Table Width	64.00 in	1625.60 mm
Table Length	64.00 in	1625.60 mm
Spindle Power	50.00 HP	37.50 kW
Spindle Speed	20 - 1200 RPM Infinitely Variable	
Way Covers	Steelflex Way Covers	
Power	3 Ph / 60 Hz / 440v Existing	
Additional	Power locks, new servo motors and drives, new spindle drive	
Machine Length	192.00 in	4876.80 mm
Machine Width	192.00 in	4876.80 mm
Machine Height	240.00 in	6096.00 mm
Condition	Excellent	

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